



DRILL $\frac{5}{16}$ (.312) DIA THRU AS SHOWN ON D2092 AND D2093. ROTATE 45° ON D2094.

MATERIAL: 1100-0, .063 SPIN FROM SHEET STOCK

A	REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523	PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
BRADY	DRAWN								
TJW/15	APPROVED								
		REQUIREMENTS — UNLESS OTHERWISE SPECIFIED							
		GENERAL		LIMITS		BASIC CODES		DART AERO ACCESSORIES INC. VANCOUVER CANADA	
		1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS .015 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER IN - S-.7742 5. HOLES PER IN 10387		1 TOLERANCES — J01 ± .030 XXX ± .010 2 ANGLES ± W° 3 PARALLELISM ± .0025 4 ECCENTRICITY .005 MAX. 5 SYMMETRY ABOUT ALL M/C CENTRE LINES .005		D=DIMPLE C=COUNTERSINK B=DASH NO. N=HEAD NEAR SIDE F=HEAD FAR SIDE L=LENGTH DASH NO. W=SPOTWELD		PART NO. CONTRACT NO. DRAWN DATE DESIGN STRESS CHECKED CODE Dwg No. SCALE	
		REPORT ALL DISCREPANCIES — DO NOT SCALE							

D2092/3/A

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